## **DOCK ACCESSORIES**

## Quick Steps Splice Kit Instructions

Part #: 1026510

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1026498	Splice Kit Bottom Tube
2	2	1026497	Splice Kit Handrail Tube
-	1	1026509	Quick Steps Splice Kit Bolt Bag
3	4	1026563	#12 x 3/4 Phillips Head Self Drilling Screw

Failure to follow instructions may result in personal injury and may invalidate the applicable warranty.

The Quick Steps Splice Kit connects any size Quick Steps to another set of Quick Steps.

Step 1. Take the press-in caps out of the handrail ends and step side tubes if applicable on each end of stairs set that are to be connected.

Step 2. Take the 3/8 x 4 hex bolts out of the handrail upright pockets of each end of the first set of stairs that the connection is going in.

Step 3. Slide the handrail splice tube into the handrail ends of one set of stairs. Slide the tube 2 inches into the handrail tube. Use one  $#12 \times 3/4$  self-drilling screw in each handrail to fasten the handrail splice tube in place through the drilled hole in the bottom of the handrail end.

Step 4. Slide the splice bottom tubes into the step side tubes of the first set of stairs. Line up the drilled holes in the splice tube with the holes in the step side tubes and insert the  $3/8 \times 4$  hex bolts back into place, securing with the 3/8 flange nuts.

Step 5. Repeat the same process with the second set of stairs. Adjust stairs to desired position and tighten all hardware.



